



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3290-041
Job Sheet 214072



Part No: D3290-041

Job Qty: 2 pcs

Part Name: Replacement Exterior Window For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/20

Job Tracking No:

Due Date: 10/19/20

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev
E rev C dwg 07.09.28 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	10/19/20		0.00	0.86	Small Fab - 1		DAS 58 9-89 NOV 02 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
170	QC 5	2 pcs	10/19/20		0.00	0.00	QC 5 - 10		DAS 82 9-89 NOV 02 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		

180 Packaging 3-1 - Stock - B4B 2 pcs

10/19/20

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

Packaging 3 - 37 - B4B

DAS
28
9-89

NOV 02 2020

190 QC 21 - SA

2 pcs

10/19/20

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

QC 21 - SA - 28

DAS

21

9-89

NOV 02 2020

Part Op 100 - (Small Fab) ***Windows need to be protected at all time*** **DEBURR EDGE LIGHTLY*** Assemble as per Dwg
 Descriptions: D3290 VERIFY BY: _____ DATE: _____ Clean D3290-041, wrap in foam wrap and place in plastic
 wrap ***Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue
 that will lead to any rejections***

170 - (QC5- Inspect part completeness to step on W/O)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

017968

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	13 ft (6.5 ea)	100-Small Fab - 1	5204082
D3290-1	Frame	2 pcs (1 ea)	100-Small Fab - 1	5304993
D3290-3	Window	2 pcs (1 ea)	100-Small Fab - 1	5309689

ST414
ST420
ST

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2126	13	134	0
	D3290-1	2	4	0
	D3290-3	2	2	0
Part Specifications				
Specifications could not be found.				

Plex 10/15/20 2:24 PM dart.lacelle.linda



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ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CECSA01

Sold To: Ecocopter SA

Av. La Dehesa 1201 Of. 825 Torre Oriente Lo
Barnechea
. Santiago
Chile
Phone: (+56) 22 892 00 00

Ship To: Ecocopter SA

Av. Alcalde Fernando Castillo Velasco N° 7941
Hangar A21B (Ex Av. Larrain)
788014 Santiago
Chile
Phone: .

ORDER

Order No : 30196

Date: 10/15/20

Ship-To Contact: Fabricio Ricagno

Email: fricagno@ecocopter.com

Cust PO No: 10.972

FOB: Shipping Point

Ship Via: See comments below

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: Ex Works

Order Taker: Oscar Martinez

Order Taker Phone:

Order Taker Email: omartinez@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
5	10/22/20	10/22/20	D350-567-111	Super-Sized Vertical Reference Floor Window LT 1 WEEKS ARO (AOG)	1		\$6,680.00USD		\$6,680.00 USD

Sub Total \$6,680.00 USD

Grand Total \$6,680.00 USD

ORDER NOTES

SHIP VIA TBA

Minimum order threshold of 200\$ USD

All Prices Quoted In USD & Valid For 30 Days. All Parts Subject To Prior Sale & Are Ex-Works Manufacturing Facility In Hawkesbury, ON, Canada

At The Time Of The Order, Lead Time May Need To Be Revised, Pending The Volume Of Orders Received

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

Plex 10/15/20 2:20 PM dart.martinez.oscar



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CANADA
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Container No: S309946



Part: D3290-041

Job No: 214072

Serial No/Batch: S309946

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/02/20